

## StoneTerra Wall System

StoneTerra Wall System® units offer easy-to-build, gravity and MSE retaining walls. Reducing project costs with easy installation, StoneTerra provides a cost-effective option that creates an aesthetically pleasing appearance with an architectural finish.

## Block Features and Benefits:

- Inter-locking Blocks
- Easy \& Fast Installation
- Set with Small Equipment
- Curved Walls
- Build in Limited Space
- Low Cost
- Gravity or MSE options


## Size:

- $24^{\prime \prime}$ x $24^{\prime \prime} \times 48^{\prime \prime}-1750$ lbs.
- $24^{\prime \prime} \times 40^{\prime \prime} \times 48^{\prime \prime}-3340$ lbs.
- $24^{\prime \prime} \times 48^{\prime \prime} \times 48^{\prime \prime}-4010 \mathrm{lbs}$.
- $24^{\prime \prime} \times 60^{\prime \prime} \times 48^{\prime \prime}-5015 \mathrm{lbs}$.
- Eight square feet of face -

Lift Provision: A galvanized steel lifting anchor at top center of blocks.
Surface Finish: Quarrystone architectural face standard, other finishes available. Exposed face to be free of large imperfections.

Curvature: Eight-foot minimum radius.


## Engineering and Installation Services

Each StoneTerra retaining wall must be designed by a licensed engineer with consideration to site conditions.

## StoneTerra offers many resources for engineers including:

- VDF for SRWall design program
- Ultrawall design software
- Engineering manual
- Connection and Shear test data
- Sample specifications

For each wall, StoneTerra offers proposed wall layouts with estimated block quantities. This is helpful during bidding and approval stages.

## To the installer, StoneTerra offers:

- Proposed layouts/takeoff
- On-site support during installation
- Engineered wall design
- Installation manuals and guidelines
- Durable, reliable and dimensionally accurate products



## Material Specifications

Blocks shall have a minimum 28-day compressive strength of $4000+$ psi. Air entrainment shall be between $5-7 \%$ to ensure adequate freeze-thaw durability.

- Aggregates used in blocks meets ASTM C-33 standard.
- Cement used in blocks ASTM C150 Types I or III.
- Admixtures are consistent with ASTM C-494 and ASTM C-260.



## Product Specifications

Block units shall be StoneTerra Retaining Wall units as produced by a licensed manufacturer. Full, standard grade StoneTerra blocks shall weigh at least 1700 lbs . and have consistent measure of $24^{\prime \prime}$ tall $\times 48^{\prime \prime}$ wide. Block depths will vary depending on wall design. Blocks shall be of the interlocking design. Full StoneTerra blocks shall have two round columnar male keyways equidistant from the ends and sides to provide maximum shear capacity. The blocks have a male key / female combination that allows for builtin interlock. Keyway system automatically establishes appropriate setback/batter of $1^{\prime \prime}$ per course. StoneTerra units shall maintain height and width tolerances within $3 / 16^{\prime \prime}$.

Blocks shall be manufactured with an architectural face as required by project specifications. Color of the units shall be concrete gray. A concrete stain may be applied after installation, if specified.

Each StoneTerra block shall be furnished with a galvanized lift hook located in the center of the block relative to the center of mass.

If required, StoneTerra shall offer the services of a field representative to assist the contractor in the startup of the project. Installation shall be in accordance with the manufacturer's installation guidelines and engineered wall design.


## StoneTerra Block Series I

## FULL BLOCK

WEIGHT $=1750 \mathrm{Lb}(794 \mathrm{Kg})$
VOLUME $=12.5 \mathrm{cft}(0.4 \mathrm{~m} \wedge 3)$
OVERALL $=24 \times 24 \times 48$ in



FULL BENCH CORNER


## HALF BLOCK

WEIGHT $=905 \mathrm{Lb}(411 \mathrm{Kg})$ $V O L U M E=6.3 \mathrm{cft}(0.2 \mathrm{~m} \wedge 3)$


OVERALL $=24 \times 24 \times 24 \mathrm{in}$

## HALF BENCH

WEIGHT $=695 \mathrm{Lb}(315 \mathrm{Kg})$


12-INCH BLOCK
WEIGHT $=875 \mathrm{Lb}(397 \mathrm{Kg})$
VOLUME $=6 \mathrm{cft}(0.2 \mathrm{~m} \mathrm{\wedge})$ OVERALL $=12 \times 24 \times 48$ in


## 12-INCH BENCH

WEIGHT $=660 \mathrm{Lb}(300 \mathrm{Kg})$ VOLUME $=4.6 \mathrm{cft}(0.13 \mathrm{~m} \wedge 3)$ OVERALL $=12 \times 24 \times 48$ in


## StoneTerra Block Series II

FULL 40" BLOCK


FULL 48" BLOCK


FULL 60" BLOCK


## ULTIMATE CONNECTION BLOCK



6" CAP


## Sample 6' Gravity Wall



## Sample Tall Gravity Wall



## Sample Geogrid Reinforced Wall



Crushed Stone or
Concrete Leveling Pad


FULL BENCH BLOCK

"Build even taller reinforced walls"



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